

ACCIAI PER IMPIEGO STRUTTURALE

PADANA TUBI  
PER LAST ACCESSO S.p.A.

| Europe           |            |               |         |           | Germany      | France     | Italy     | Belgium     | Sweden   | U.K.     | Canada    | China            | Japan    |          | International | USA                |
|------------------|------------|---------------|---------|-----------|--------------|------------|-----------|-------------|----------|----------|-----------|------------------|----------|----------|---------------|--------------------|
| EN 10025(+A1:93) | EN 10025-2 | EN 10025(90)  | DIS. NE | EN10113-2 | DIN 17100    | NFA 35 501 | UNI 7070  | NBN21-101   | SS14     | BS 4360  | CSAG40-21 | GB 700/GB-T 1591 | JIS 3101 | JIS 3106 | ISO 630       | ASTM               |
| S185             | 1.0035     | Fe 310-0      |         |           | St 33        | A 33       | Fe 320    | A 320       | 13.00.00 |          |           | Q 185            | SS 330   |          |               | A283 A,B,C,D       |
|                  |            |               |         |           |              |            |           |             |          |          |           |                  |          |          |               |                    |
| S235JR           | 1.0037     | Fe 360 B      |         |           | St 37-2      | E 24-2     | Fe 360 B  | AE 235-B    |          |          |           | Q 235 A          |          |          | Fe 310        |                    |
| S235JRG1         | 1.0036     | Fe 360 B      | FU      |           | Ust 37-2     |            |           |             |          |          |           | Q 235 B          |          |          |               |                    |
| S235JRG2         | 1.0038     | Fe 360 B      | FN      |           | RSt 37-2     |            | Fe 360    |             | 13.11.00 | 40 (A) B | 230 G     | Q 235 B          | SS400    | SM400A   | Fe 360 B      | A284 gr, C, D      |
| S235J0           | 1.0114     | Fe 360 C      | FN      |           | St37-3 U     | E 24-3     | Fe 360 C  | AE 235-C    | 13.12.00 | 40 C     |           | Q 235 C          |          | SM400B   | Fe 360 C      |                    |
| S235J2G3         | 1.0116     | Fe 360 D1     | FF      |           | St 37-3 N    | E24-4      | Fe 360 D  | AE 235-D    |          | 40 D     |           | Q 235 D          |          | SM400C   | Fe 360 D      |                    |
| S235J2G4         | 1.0117     | Fe 360 D2     | FF      |           |              |            |           |             |          | 40 EE    |           | Q 235 D          |          |          |               |                    |
|                  |            |               |         |           |              |            |           |             |          |          |           |                  |          |          |               | A 36               |
|                  |            |               |         |           |              |            |           |             |          |          |           |                  |          |          |               |                    |
| S275JR           | 1.0044     | Fe 430 B      | FN      |           | St 44-2      | E 28-2     | Fe 430 B  | AE 255-B    | 14.12.00 | 43 (A) B | 260W,WT   | Q 275 Z          |          |          | Fe 430 B      | A529               |
| S275J0           | 1.0143     | Fe 430 C      | FN      |           | St 44-3 U    | E 28-3     | Fe 430 C  | AE 255-C    |          | 43 C     |           | Q 275            |          |          | Fe 430 C      | GR 42,50           |
| S275J2G3         | 1.0143     | Fe 430 D1     | FF      | S 275N    | St 44-3 N    | E 28-4     | Fe 430 D  | AE 255-D    | 14.14.00 | 43 D     |           | Q 275            |          |          | Fe 430 D      | A572               |
| S275J2G4         | 1.0145     | Fe 430 D2     | FF      | S 275NL   |              |            |           | AE 255-DD   | 14.14.01 | 43 EE    |           | Q 275            |          |          |               | gr,42,50           |
|                  |            |               |         |           |              |            |           |             | 26.34.11 |          | 300W.WT   |                  |          |          |               | A 573 gr,58,65, 70 |
|                  |            |               |         |           |              |            |           |             | 21.72.00 |          |           |                  |          |          |               |                    |
|                  |            |               |         |           |              |            |           |             | 21.47.01 |          |           |                  |          |          |               |                    |
|                  |            |               |         |           |              |            |           |             |          |          |           |                  |          |          |               |                    |
| S355JR           | 1.0045     | Fe 510 B      | FN      |           |              | E 36-2     | Fe 510 B  | AE 355-B    | 21.32.01 | 50 B     | 350 W, WT | Q 345 C          | SS490    | SM490A   | Fe 510 B      | A633 gr A,C,D      |
| S355J0           | 1.0553     | Fe 510 C      | FN      |           | St 52-3 U    | E 36-3     | Fe 510 C  | AE 335-C    | 21.34.01 | 50 C     |           | 16 Mn            |          | SS490B   | Fe 510 C      |                    |
| S355J2G3         | 1.0570     | Fe 510 D1     | FF      | S 355 N   | St 52-3 N    |            | Fe 510 D  | AE 355-D    | 21.35.01 | 50 D     |           |                  |          | SS490C   | Fe 510 D      |                    |
| S335J2G4         | 1.0577     | Fe 510 D2     | FF      | S 355 NL  |              |            |           |             | 26.42.00 |          |           | Q 345 D          |          | SS490YA  | A 656         |                    |
| S335K2G3         | 1.0595     | Fe 510 DD1    | FF      |           |              | E 36-4     | Fe 510 DD | AE 355-DD   | 26.44.11 | 50 DD    |           |                  |          | SS490YB  |               | A656 gr, 50        |
| S335K2G4         | 1.0596     | Fe 510 DD2    | FF      |           |              |            |           |             |          | 50 EE    |           |                  |          | SM520B   |               |                    |
| S275N (K2)       | 1.0493     |               | GF      |           |              |            |           | A 330-1/2   |          |          |           |                  |          | SM520C   |               |                    |
| S275NL (J5)      | 1.0497     | Acciai        | GF      |           |              |            |           | A 360-1/2/3 |          |          |           |                  |          |          |               |                    |
| S355N (K2)       | 1.0539     | Speciali      | GF      |           |              |            |           | A 410-1/2/3 |          |          |           | Q 345 D          |          |          |               | A 808              |
| S355NL (J5)      | 1.0549     | a grano fine  | GF      |           |              |            |           |             |          |          |           | Q 345 E          |          |          |               |                    |
| S460N (K2)       | 1.8953     | normalizzati  | GF      |           | St E 460 N   |            |           |             |          |          |           | Q 460 D          |          |          |               |                    |
| S460NL (J5)      | 1.8956     |               | GF      |           | TSst E 460 N |            |           |             |          |          |           | Q 460 E          |          |          |               |                    |
| EN10143          | ZINCATO    | EN 10142 (90) |         |           | DIN 17162-T1 | AF 36-321  | UNI 10143 |             |          | BS 2989  |           |                  | JIS 3302 |          | ISO 3575      | ASTM               |
| DX51D + z        | A CALDO    | Fe P02 G      |         |           | 02Z          | GC II      | DX51D + Z |             |          | Z 2      |           |                  | SGCC     |          | 2             | A 526              |

ACCIAI PER COSTRUZIONI MECCANICHE

|                  |            |              |         |  |           |            |          |           |             |  |  |  |       |  |          |  |
|------------------|------------|--------------|---------|--|-----------|------------|----------|-----------|-------------|--|--|--|-------|--|----------|--|
| EN 10025(+A1:93) | EN 10025-2 | EN 10025(90) | DIS. NE |  | DIN 17100 | NFA 35-501 | UNI 7070 | NBN21-101 | SS14        |  |  |  | JISG  |  | ISO 1052 |  |
| E295             | 1.0050     | Fe 490-2     | FN      |  | St 50-2   | A 50-2     | Fe 490   | A 490-2   | 15 50-00/01 |  |  |  | SS500 |  | Fe 490   |  |
| E335             | 1.0060     | Fe 590-2     | FN      |  | St 60-2   | A 60-2     | Fe 590   | A 590-2   | 16 50-00/01 |  |  |  |       |  | Fe 590   |  |
| E360             | 1.0070     | Fe 690-2     | FN      |  | St 70-2   | A 70-2     | Fe 690   | A 690-2   | 16 55-00/01 |  |  |  |       |  | Fe 6901  |  |

ACCIAI A BASSO TENORE DI CARBONIO LAMINATI A FREDDO PER IMBUTITURA O PIEGAMENTO A FREDDO

|            |            |  |         |  |          |             |          |  |  |         |  |        |               |  |  |          |
|------------|------------|--|---------|--|----------|-------------|----------|--|--|---------|--|--------|---------------|--|--|----------|
| EN 10027-1 | EN 10027-2 |  | DIS. NE |  | DIN 1623 | NF A 36 401 | UNI 5866 |  |  | BS 1449 |  | GB 699 | JIS G 3141.77 |  |  | ASTM     |
| DC01       | 1.0330     |  |         |  | St12     |             | Fe P01   |  |  | CR SP4  |  | 08F    | SPCCT         |  |  | A 366.85 |

ACCIAI LAMINATI A CALDO PER IMPIEGO DIRETTO O STAMPAGGIO A FREDDO (IMBUTITURA)

|          |            |  |          |  |          |            |          |  |  |         |  |  |            |          |          |           |
|----------|------------|--|----------|--|----------|------------|----------|--|--|---------|--|--|------------|----------|----------|-----------|
| EN 10111 | EN 10027-2 |  | DIS. NE  |  | DIN 1614 | NFA 36 301 | UNI 5867 |  |  | BS 1449 |  |  | JIS G 3131 | SAE J403 | ISO 17/N | ASTM      |
|          |            |  |          |  |          | 0C         | Fe P10   |  |  | HR4     |  |  | SPHC       | 1010     | HR1      |           |
| DD11     | 1.0332     |  | A Scelta |  | StW 22   | 1C         | Fe P11   |  |  | HR3     |  |  | SPHC       | 1008     | HR2      | A569 CQ   |
| DD12     | 1.0398     |  | FF       |  |          |            |          |  |  |         |  |  |            |          |          | A621 DQ   |
|          |            |  |          |  | StW 23   | 2C         | Fe P12   |  |  | HR2     |  |  | SPHD       | 1008     | HR3      |           |
| DD13     | 1.0335     |  | FF       |  | StW 24   | 3C         | Fe P13   |  |  | HR1K    |  |  | SPHE (AK)  | 1006     | HR4      | A622 DQAK |